

Front Type

Citizen

Dimensions(mm)

ST19.05	D1	D2	D3	L1	L2	L3	L4	L5	Shape	Wrench	Type of machine
ST19.05-GST3-110	3	19.05	-	110	17.5	24	40	-		TR-3.0	C/ M16/ L20
ST19.05-GST4-110	4	19.05	-	110	21	26	40	-		TR-3.0	
ST19.05-GST6-110	6	19.05	-	110	23	29	52	-		TR-3.0	
ST19.05-GST8-110	8	19.05	-	110	28	34	52	-		TR-3.0	

ST25.4	D1	D2	D3	L1	L2	L3	L4	L5	Shape	Wrench	Type of machine
ST25.4-GST3-110	3	25.4	-	110	17.5	24	40	-		TR-4.0	C/ M/ L32
ST25.4-GST4-110	4	25.4	-	110	21	26	40	-		TR-4.0	
ST25.4-GST6-110	6	25.4	-	110	23	29	52	-		TR-4.0	
ST25.4-GST8-110	8	25.4	-	110	28	34	52	-		TR-4.0	
ST25.4-GST10-110	10	25.4	-	110	29.5	36	55	-		TR-4.0	
ST25.4-GST12-110	12	25.4	-	110	31.5	38	58	-		TR-4.0	

»h6 shank tools must be used.

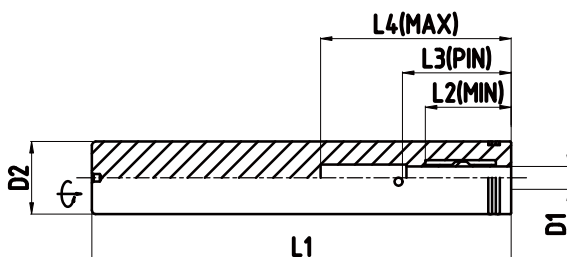
»T-wrench is must be ordered separately.

»The inner diameter 8 and 12 can be used with various tools by using the hydro-sleeve.

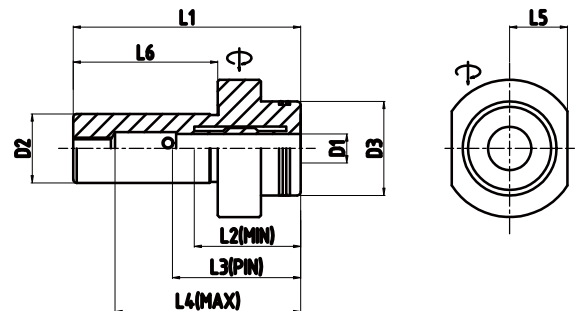
»All products center through coolant system.

»Additional sizes and special designs available on request.

SWISS TURN



ST19.05/ ST25.4



ST19.05

Back Type

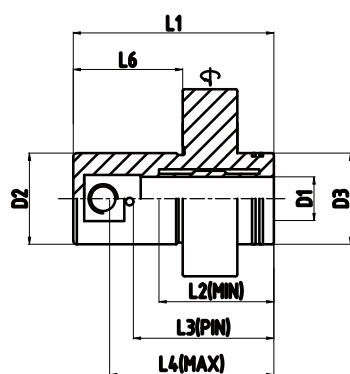
Citizen

 Dimensions(mm)

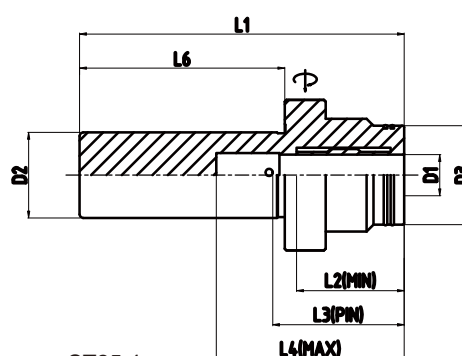
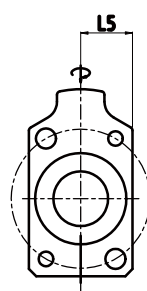
ST19.05	D1	D2	D3	L1	L2	L3	L4	L5	L6	Wrench	Type of machine
ST19.05-GST3-40/63	3	19.05	20	63	17.5	24	53	13.5	40	TR-4.0	C/ M16/ L20
ST19.05-GST4-40/63	4	19.05	22	63	21	26	53	14	40	TR-4.0	
ST19.05-GST6-40/63	6	19.05	24	63	23	29	53	15	40	TR-4.0	
ST19.05-GST8-40/63	8	19.05	26	63	28	34	53	16	40	TR-4.0	
ST19.05-GST10-40/63	10	19.05	28	63	29.5	36	53	17	40	TR-4.0	

ST25	D1	D2	D3	L1	L2	L3	L4	L5	L6	Wrench	Type of machine
ST25-GST4-30/55	4	25	25	55	21	26	45	14.2	30	TR-4.0	C/ L/ M20/32
ST25-GST6-30/55	6	25	25	55	23	29	45	14.2	30	TR-4.0	
ST25-GST8-30/55	8	25	25	55	28	34	45	14.2	30	TR-4.0	
ST25-GST10-30/55	10	25	25	55	29.5	36	45	14.2	30	TR-4.0	
ST25-GST12-30/55	12	25	25	55	31.5	38	45	14.2	30	TR-4.0	

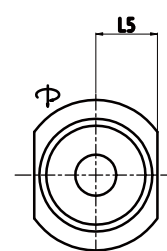
ST25.4	D1	D2	D3	L1	L2	L3	L4	L5	L6	Wrench	Type of machine
ST25.4-GST4-40/75	4	25.4	19	75	21	26	46	14	40	TR-4.0	C/ L/ M32
ST25.4-GST6-40/75	6	25.4	20	75	23	29	51	15	40	TR-4.0	
ST25.4-GST8-40/75	8	25.4	23	75	28	36	51	16	40	TR-4.0	
ST25.4-GST10-40/75	10	25.4	27	75	29.5	36	56	17	40	TR-4.0	
ST25.4-GST12-40/75	12	25.4	29	75	31.5	38	56	18	40	TR-4.0	



ST25



ST25.4



SWISS TURN

Front Type

NEXTURN
SWISS TURN LEADER

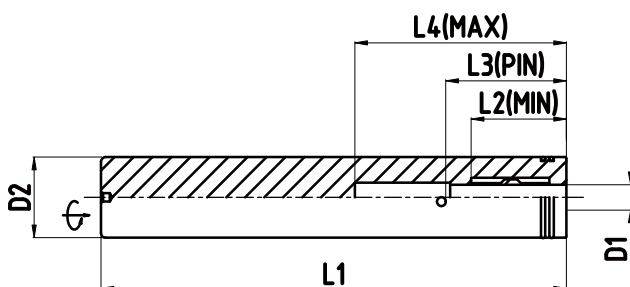
≡ Dimensions(mm)

ST19.05	D1	D2	D3	L1	L2	L3	L4	L5	Shape	Wrench	Type of machine
ST19.05-GST3-110	3	19.05	-	110	17.5	24	40	-		TR-3.0	Depending on Machine
ST19.05-GST4-110	4	19.05	-	110	21	26	40	-		TR-3.0	
ST19.05-GST6-110	6	19.05	-	110	23	29	52	-		TR-3.0	
ST19.05-GST8-110	8	19.05	-	110	28	34	52	-		TR-3.0	

ST25	D1	D2	D3	L1	L2	L3	L4	L5	Shape	Wrench	Type of machine
ST25-GST3-110	3	25	-	110	17.5	24	40	-		TR-4.0	Depending on Machine
ST25-GST4-110	4	25	-	110	21	26	40	-		TR-4.0	
ST25-GST6-110	6	25	-	110	23	29	52	-		TR-4.0	
ST25-GST8-110	8	25	-	110	28	34	52	-		TR-4.0	
ST25-GST10-110	10	25	-	110	29.5	36	55	-		TR-4.0	
ST25-GST12-110	12	25	-	110	31.5	38	58	-		TR-4.0	

ST32	D1	D2	D3	L1	L2	L3	L4	L5	Shape	Wrench	Type of machine
ST32-GST3-110	3	32	-	110	17.5	24	40	-		TR-4.0	Depending on Machine
ST32-GST4-110	4	32	-	110	21	26	40	-		TR-4.0	
ST32-GST6-110	6	32	-	110	23	29	52	-		TR-4.0	
ST32-GST8-110	8	32	-	110	28	34	52	-		TR-4.0	
ST32-GST10-110	10	32	-	110	29.5	36	55	-		TR-4.0	
ST32-GST12-110	12	32	-	110	31.5	38	58	-		TR-4.0	

SWISS TURN



ST19.05/ ST22/ ST32

Back Type

NEXTURN
SWISS TURN LEADER

Dimensions(mm)

ST19.05	D1	D2	D3	L1	L2	L3	L4	L5	L6	Wrench	Type of machine
ST19.05-GST3-40/63	3	19.05	20	63	17.5	24	53	13.5	40	TR-4.0	Depending on Machine
ST19.05-GST4-40/63	4	19.05	22	63	21	26	53	14	40	TR-4.0	
ST19.05-GST6-40/63	6	19.05	24	63	23	29	53	15	40	TR-4.0	
ST19.05-GST8-40/63	8	19.05	26	63	28	34	53	16	40	TR-4.0	
ST19.05-GST10-40/63	10	19.05	28	63	29.5	36	53	17	40	TR-4.0	

ST25	D1	D2	D3	L1	L2	L3	L4	L5	L6	Wrench	Type of machine
ST25-GST4-60/95	4	25	19	95	21	26	46	14	60	TR-4.0	Depending on Machine
ST25-GST6-60/95	6	25	20	95	23	29	51	15	60	TR-4.0	
ST25-GST8-60/95	8	25	23	95	28	34	51	16	60	TR-4.0	
ST25-GST10-60/95	10	25	27	95	29.5	36	56	17	60	TR-4.0	
ST25-GST12-60/95	12	25	29	95	31.5	38	56	18	60	TR-4.0	

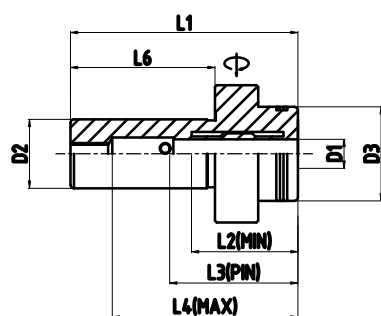
»h6 shank tools must be used.

»T-wrench is must be ordered separately.

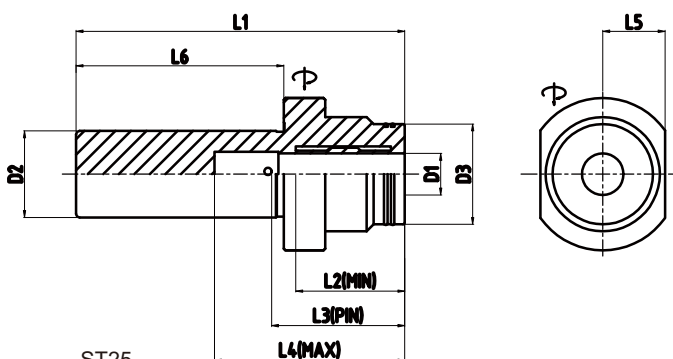
»The inner diameter 8 and 12 can be used with various tools by using the hydro-sleeve.

»All products center through coolant system.(All item Coolant M6x1.0)

»Additional sizes and special designs available on request.



ST19.05



ST25