

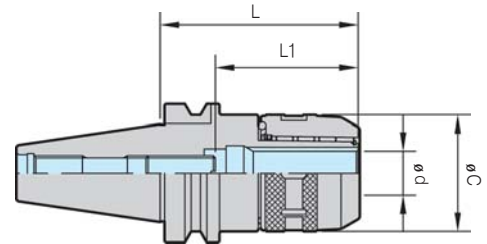
MILLING CHUCK

Coolant-through hole

Clamping Range : $\phi 3.0 \sim \phi 42.0$

CODE No.

BT50	MC32	105
Shank	Chucking Dia	Length

**PRODUCT INFORMATION**

- 높은 정밀도
- 간편한 척킹 시스템
- Taper 접촉 80%이상 Taper공차 AT3로 보증
- 완전한 단면 밀착으로 강력 절삭
- 4배열 Roller System 방식으로 강력한 파지력

- Excellent Run-out Accuracy.
- Easy chucking system.
- More than 80% taper contact, we guarantee taper tolerance AT3.
- The strongest cutting power due to perfect face contact construction.
- Powerful clamping force by 4 needle roller system.

CODE NO.	ϕd	L	ϕC	L1	Collet	Weight (kg)
BT30 - MC 20 - 80	20	75	53	70	K20, NC20	1.0
MC 25 - 80	25	80	62		K25, NC25	1.2
MC 32 - 100	32	100	72	78	K32, NC32	1.4
BT40 - MC 20 - 80	20	80	53	82	K20, NC20	1.5
90		90				1.6
105		105				1.7
120		120				1.9
MC 25 - 80	25	80	62	90	K25, NC25	2.1
90		90				2.2
105		105				2.4
120		120				2.7
MC 32 - 85	32	85	72	80	K32, NC32	2.0
105		105		90		2.4
120		120		105		2.7

Spare Parts		
Type	Option	
	Collet	Spanner
MC20	K20-NC20	MC20-SP(50-55)
MC25	K25-NC25	MC25-SP(56-61)
MC32	K32-NC32	MC32-SP(68-75)
MC42	K42-NC42	MC42-SP(88-96)

- ▶ 고속 바란스 작업시 추가 비용이 청구됩니다.
- ▶ 밀링척은 콜릿을 사용하여 다양한 Shank의 공구들을 체결할 수 있습니다.
- ▶ 밀링척 전용 콜릿은 **P140~P143**
- ▶ 밀링척 스패너는 별도 판매품 입니다. **P157**

- ▶ Extra charge for high speed balance.
- ▶ MILLING CHUCK is possible to use cutting tools of a various shank with COLLET.
- ▶ K-COLLET are refered. **P140~P143**
- ▶ Spanner is ordered separately. **P157**

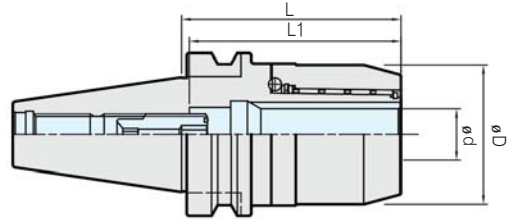
HIGH SPEED MILLING CHUCK

Coolant-through hole

Clamping Range : $\phi 3.0 \sim \phi 32.0$

CODE No.

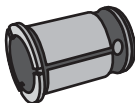
BT40	MC32	85	G
Shank	Chucking Dia	Length	High Speed

MAX
25,000
 min⁻¹


PRODUCT INFORMATION

- 고속 가공에서 높은 정도
- 강력한 파지력
- 스패너는 GH 스패너 사용(별매)
- G6.3 max 25,000RPM
- 원형너트로 고속 절삭시 소음 감소
- Excellent Run-out Accuracy.
- Powerful clamping force.
- GH spanner is orderd separately.
- G6.3 max 25,000 RPM.
- The operation noise is reduced by assembled circle style nut.

CODE NO.	ød	L	øC	L1	Collet	MAX rpm	Weight (kg)
BT30 - MC20 - 75G	20	75	48	70	K20, NC20	25,000	0.6
MC25 - 80G	25	80	55		K25, NC25		0.9
BT40 - MC20 - 80G	20	80	48	82	K20, NC20	25,000	1.3
- 90G		90					1.4
MC25 - 80G	25	80	55	85	K25, NC25	20,000	1.5
- 90G		90					1.6
MC32 - 85G	32	85	68	80	K32, NC32	20,000	1.6
- 105G		105		90			2.0
BT50 - MC20 - 105G	20	105	48	105	K20, NC20	20,000	4.1
- 135G		135					4.4
MC25 - 105G	25	105	55	90	K25, NC25	15,000	4.4
- 135G		135					4.8
MC32 - 105G	32	105	68	110	K32, NC32	15,000	4.7
- 135G		135		135			5.2

Spare Parts		
Type	Option	
	Collet	Spanner
		
MC20-G	K20-NC20	MC20-GH
MC25-G	K25-NC25	MC25-GH
MC32-G	K32-NC32	MC32-GH

- ▶ 고속형밀링척은 콜릿을 사용하여 다양한 Shank의 공구들을 체결할 수 있습니다.
- ▶ 밀링척 전용 콜릿은 P140 ~ P143
- ▶ 고속형밀링척 GH스패너는 별도 판매품 입니다. P157
- ▶ High speed MILLING CHUCK is possible to use cutting tools of a various shank with COLLET.
- ▶ K-COLLET is refered. P140~P143
- ▶ GH SPANNER for high speed milling chuck is ordered separately. P157