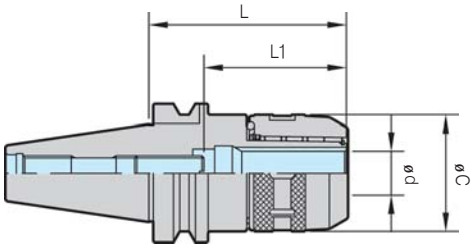
MILLING CHUCK

Coolant-through hole
Clamping Range : ø3.0 ~ ø42.0

CODE No.

BT50	MC32	105
Shank	Chucking Dia	Length



PRODUCT INFORMATION

- 높은 정밀도
- 간편한 척킹 시스템
- Taper 접촉 80%이상 Taper공차 AT3로 보증
- 완전한 단면 밀착으로 강력 절삭
- 4배열 Roller System 방식으로 강력한 파지력

- Excellent Run-out Accuracy.
- Easy chucking system.
- More than 80% taper contact, we guarantee taper tolerance AT3.
- The strongest cutting power due to perfect face contact construction.
- Powerful clamping force by 4 needle roller system.

CODE NO.	ød	L	øC	L1	Collet	Weight (kg)
BT50 - MC 20 - 90	20	90	53	82	K20, NC20	4.1
105		105				4.4
120		120				4.6
135		135				4.8
165		165				5.3
200		200				6.0
250		250				7.5
300		300				9.5
MC 25 - 90	25	90	62	90	K25, NC25	4.5
105		105				4.8
120		120				5.0
135		135				5.2
165		165				5.6
200		200				6.5
250		250				8.0
300		300				10.0
MC 32 - 95	32	95	74	105	K32, NC32	4.7
105		105		110		4.9
120		120		125		5.3
135		135				5.7
165		165				6.5
200		200				7.5
250		250				9.2
300		300				10.6
350		350				12.5
400		400				15.0
MC 42 - 105	42	105	94	120	K42, NC42	5.5
120		120		125		6.2
135		135		130		6.9
165		165		135		8.3
200		200				9.5
250		250				11.8
300		300				14.0
350		350				17.5
400		400				19.2

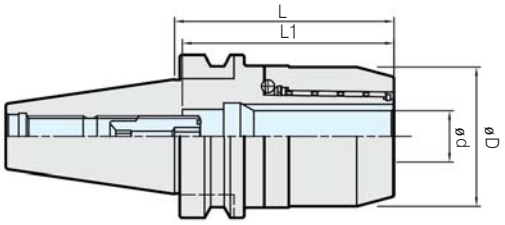
HIGH SPEED MILLING CHUCK

Coolant-through hole
Clamping Range : ø3.0 ~ ø32.0

CODE No.

BT40	MC32	85	G
Shank	Chucking Dia	Length	High Speed

MAX 25,000 min-1

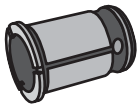


PRODUCT INFORMATION

- 고속 가공에서 높은 정도
- 강력한 파지력
- 스패너는 GH 스패너 사용(별매)
- G6.3 max 25.000RPM
- 원형너트로 고속 절삭시 소음 감소

- Excellent Run-out Accuracy.
- Powerful clamping force.
- GH spanner is orderd seperately.
- G6.3 max 25.000 RPM.
- The operation noise is reduced by assembled circle style nut.

CODE NO.	ød	L	øC	L1	Collet	MAX rpm	Weight (kg)
BT30 - MC20 - 75G	20	75	48	70	K20, NC20	25,000	0.6
MC25 - 80G	25	80	55		K25, NC25		0.9
BT40 - MC20 - 80G	20	80	48	82	K20, NC20	25,000	1.3
- 90G		90					1.4
MC25 - 80G	25	80	55	85	K25, NC25	20,000	1.5
- 90G		90					1.6
MC32 - 85G	32	85	68	80	K32, NC32		1.6
- 105G		105		90			2.0
BT50 - MC20 - 105G	20	105	48	105	K20, NC20	20,000	4.1
- 135G		135					4.4
MC25 - 105G	25	105	55	90	K25, NC25	15,000	4.4
- 135G		135					4.8
MC32 - 105G	32	105	68	110	K32, NC32		4.7
- 135G		135		135			5.2

Spare Parts		
	Option	
	Collet	Spanner
Type		
MC20-G	K20-NC20	MC20-GH
MC25-G	K25-NC25	MC25-GH
MC32-G	K32-NC32	MC32-GH

▶고속형밀링척은 콜렛을 사용하여 다양한 Shank의 공구들을 체결할 수 있습니다.
▶밀링척 전용 콜렛은 P140 ~ P143
▶고속형밀링척 GH스페너는 별도 판매품 입니다. P157

▶ High speed MILLING CHUCK is possible to use cutting tools of a various shank with COLLET.
▶ K-COLLET is refered. P140~P143
▶ GH SPANNER for high speed milling chuck is ordered separately. P157