

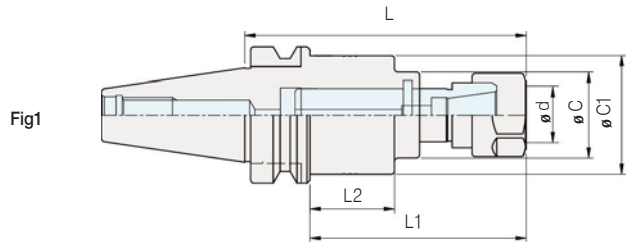
SYNCHRO TAPPING CHUCK

Coolant-through hole
Clamping Range : M2.0 ~ M22.0



CODE No.

GBT50 STC10 115
Shank Chucking Dia Length



PRODUCT INFORMATION

- 고속 가공용 TAPPING CHUCK (Max. G6.3 at 10,000 rpm)
- 4D x 25 μ m(T.I.R)
- 특수 설계로 인한 TAP 파손 방지
- ER TAP COLLET 사용 권장 (STC3 은 일반 ER11 COLLET)
- TAPPING CHUCK for high speed. (Max. G6.3 at 10,000 rpm)
- 4D x 25 μ m(T.I.R)
- Special designed Tapping chuck for Tapping
- recommend ER TAP COLLET When you use Synchro tapping chuck (STC3 use ER11 collet)

CODE NO.	ϕd	ϕC	$\phi C1$	L	L1	L2	Collet	Weight (kg)	Fig
GBT30 - STC 3 - 80	M1~M3	36	25	80	58	22,5	ER11	0,6	1
STC 10 - 95	M2~M10	40	29	95	73	28,5	TER16	0,9	
GBT40 - STC 10 - 100	M2~M10	40	29	100	73	28,5	TER16	1,3	
STC 22 - 115	M4~M22	54	42	115	88	28	TER32	1,4	
GBT50 - STC 10 - 115	M2~M10	40	29	115	77	32,5	TER16	1,5	
STC 22 - 120	M4~M22	65	48	120	82	21	TER32	1,6	

Spare Parts			
Type	Option		
	NUT	Spanner	TER Collet
STC 3	UM/ER11(HEXA)	ER11-SP	ER11- ϕ
STC 10	UM/ER16(HEXA)	ER16-SP	TER16- ϕ
STC 22	UX/ER32	ER32-SP	TER32- ϕ

- ▶ 스패너는 별매입니다.
- ▶ 동기화 기능(리지드)이 있는 장비에서 사용 가능합니다.
- ▶ ER콜릿은 P146
- ▶ TER콜릿은 P148

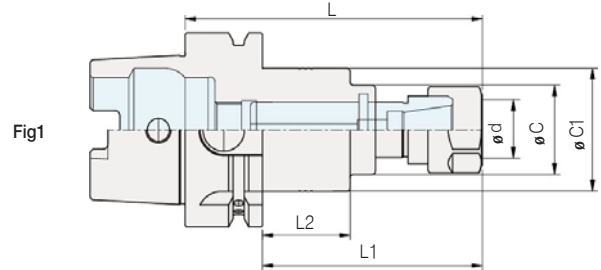
- ▶ Spanner is ordered separately.
- ▶ The machining Center has Syncro function (RIGID TAP) to use STC CHUCK
- ▶ ER COLLET is referred. P146
- ▶ TER COLLET is referred. P148

SYNCHRO TAPPING CHUCK

Coolant-through hole
Clamping Range : M2.0 ~ M22.0

CODE No.

HSK63A **STC10** **115**
Shank Chucking Dia Length



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CODE NO.	ϕd	ϕC	$\phi C1$	L	L1	L2	Collet	Weight (kg)	Fig
HSK63A - STC 10 - 100	M2~M10	29	40	100	74	29,5	TER16	1,2	1
- STC 22 - 115	M4~M22	42	53	115	89	29	TER32	1,6	
HSK100A - STC 10 - 105	M2~M10	29	40	105	76	31,5	TER16	2,7	
- STC 22 - 140	M4~M22	42	54	140	111	50	TER32	3,9	

Spare Parts			
Type	Option		
	NUT	Spanner	TER Collet
STC 3	UM/ER11(HEXA)	ER11-SP	ER11- ϕ
STC 10	UM/ER16(HEXA)	ER16-SP	TER16- ϕ
STC 22	UX/ER32	ER32-SP	TER32- ϕ

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