

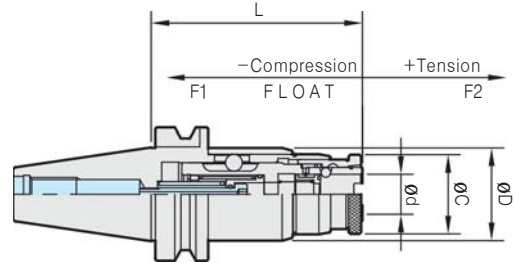
TAPPING CHUCK HOLDER

Tapping Range : M3 ~ M36



CODE No.

GBT50 TCH12 125
Shank MAX Tapping Length



GBT Tooling System은 BT 2면구속 Spindle에서 2면구속으로 사용이 가능하며 일반 BT Spindle에서도 사용이 가능합니다.
GBT Tooling System can be used as the double face contact with the double face contact spindle and also used with BT standard spindle.

PRODUCT INFORMATION

- 플로팅 타입으로 인장수축 장치 내장
- 공구교환이 빠르고 편리함
- 관통구멍과 막힌구멍의 tapping 및 모든 tap 작업 가능
- The tapping chuck is equipped with tension system by floating type.
- Easy and quick tool exchange.
- It is possible for tapping operation of blind hole and through hole.

Code No.	ød	øD	L	øC	L1		Weight (kg)
					F1	F2	
GBT30 - TCH12 - 125	19	44	100	35	6	12	1.2
GBT40 - TCH12 - 120	19	44	95	35	6	12	1.6
- 150			125				1.9
TCH22 - 150	31	63	115	52	10	15	2.4
- 180			177				3.0
GBT50 - TCH12 - 135	19	44	110	35	6	12	4.2
- 165			140				4.8
- 195			170				5.0
TCH22 - 165	31	63	132	52	10	15	5.7
- 195			162				6.3
- 225			192				6.9
TCH36 - 210	48	67	165	83	15	20	8.0
- 240			195				8.5

▶ 적용 탭콜릿은 P149

▶ Private tap collets are referred. P149

- ① Rapid feed form approach point
- ② Tapping by pitch feed
- ③ Stop spindle reversing
- ④ Back feed
- ⑤ Quick return

