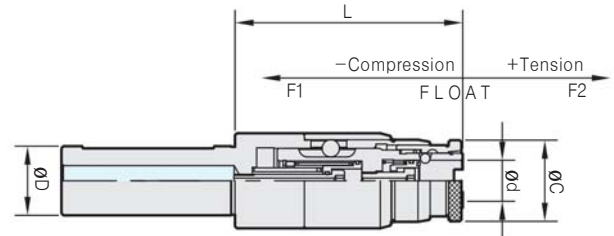


STRAIGHT TAPPING CHUCK

Tapping Range : M3 ~ M24

CODE No.

ST32	TCH22	165
Shank	MAX Tapping	Length



PRODUCT INFORMATION

- 플로팅 타입으로 인장수축 장치 내장
- 공구교환이 빠르고 편리함
- 관통구멍과 막힌구멍의 tapping 및 모든 tap 작업 가능
- The tapping chuck is equipped with tension system by floating type.
- Easy and quick tool exchange.
- It is possible for tapping operation of blind hole and through hole.

Code No.	Ød	L	ØC	ØD	L1		Weight (kg)
					F1	F2	
ST32- TCH12- 125	19	100	35	32	6	12	1.4
TCH22- 165	31	130	52		10	15	1.8
ST40- TCH12- 120	19	95	35	40	6	12	2.2
TCH22 - 160	31	125	52		10	15	2.4
ST42- TCH12- 120	19	95	35	42	6	12	2.8
TCH22 - 160	31	125	52		10	15	3.0

▶ 적용 탭콜릿은 P149

▶ Private tap collets are referred. P149

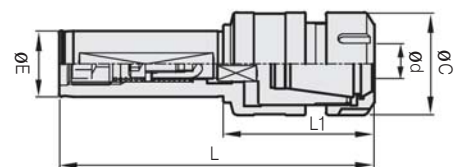
FLOATING ER TAP CHUCK

Clamping Range : Ø0.5 ~ Ø20.0

※ CNC 선반 TAP작업시 능력 UP!!

CODE No.

ST40	FTER32	85
Shank	ER Collet Size	Length



PRODUCT INFORMATION

- 플로팅 타입으로 탭 파손 방지
- Prevent the tap from breaking by frotting type.

Code No.	Ød	ØC	L	L1	Collet	ØE	Weight (kg)
ST32 - FTER16 - 65	0.5~10.0	23	145	65	ER16	32	2.0
ST40 - FTER32 - 85	2.0~20.0	50	165	85	ER32	40	2.8

- ▶ CNC 선반 에서 탭작업가능
- ▶ SLA, MC척에 사용가능 합니다.
- ▶ ER콜릿은 P146
- ▶ 스패너는 별매입니다. P157

- ▶ It can do tapping operation at the CNC lathe.
- ▶ It can use with SIDE LOCK ARBOR and MILLING CHUCK.
- ▶ ER COLLET is referred. P146
- ▶ Spanner is ordered separately. P157